

New Leaf Paper

NEW LEAF PAPER

New Leaf Paper sells environmentally-friendly coated, uncoated, and board papers. New Leaf works with mills to develop sustainable papers that are made of 100% recycled fiber.



New Leaf Paper sells only certified papers. New Leaf works with 15-20 mills globally. It selects mills through a rigorous evaluation process. All papers are recyclable.



New Leaf Paper contains a high amount of recycled fiber, from 50-100%. The post-consumer recycled content ranges from 30%-100%. New Leaf uses 80% less water than virgin wood fiber papers. New Leaf uses mill pool trucks, Less-Than-Truckload carriers, and a warehouse delivery network to make their deliveries more efficient.



Information on manufacturing, including VOC emissions, carcinogens and pollutants, is unavailable. All paper is acid-free and processed either ChlorineFree or Elemental Chlorine Free. There are no known hazards associated with use of New Leaf products.



New Leaf Papers employs 20-30 employees, who are provided with 401K plans with Calvery, a socially responsible investment group. New Leaf has no public CSR policy.



TerraSkin Tree Free Paper

TERRASKIN

TerraSkin is a smooth, chalk-based paper made of mineral powder and non-toxic resin, and processed without wood or water. It can be printed on, and uses 30% less ink than regular paper because it is fiberless.



TerraSkin is made from approximately 75% calcium carbonate and 25% polyethylene (HDPE) resin binder. If exposed to outdoor UV light for a prolonged amount of time, the paper will degrade back to mineral powder. It can be recycled into pellets, degraded, or incinerated (incineration releases half the CO₂ of regular paper).



The process to create Terraskin consumes half of the energy that paper production typically consumes. Terraskin recycles scrap paper within their plant. Terraskin uses no wood, water, or bleach. However, the production of virgin HDPE is known to produce both air and water pollution.



Terraskin is free of bleach and does not emit toxic fumes or wastewater in production. Terraskin's MSDS no longer appears to be accessible.



Terraskin does not provide information on corporate policies or philanthropic efforts.



Utopia Paper

APPLETON COATED LLC

The entire Utopia Green product line gives customers the power to add green energy manufacturing. Utopia Paper offers paper grades with multiple finishes and distinctive shades. Utopia 1X: Green is manufactured in Wisconsin. They are available for business or personal use, and are particularly good for publications.



Utopia Paper contains 10-30% PCR fiber. Production water is reused or treated. Paper waste is recycled, sold or reused. Air pollutants are regulated by the state of Wisconsin. Ash is a byproduct of production.



Utopia partners with Combined Locks Energy Company for renewable sources of energy. Products are transported via EPA-approved SmartWay transportation. In addition, an online calculator assesses the environmental savings achieved by Utopia product use.



VOCs emitted in manufacturing have been reduced by 20% since 2004. No VOCs are emitted in product use. No toxins are involved in use or production. Air quality complies with the Wisconsin Department of Natural Resources regulations.



Appleton Coated is an equal opportunity employer. Local members of the community are employed and unionized. Employees volunteer in blood drives, Trees for Tomorrow, and Junior Achievement.



920.968.3999

<http://www.appletoncoated.com/>

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EarthChoice Paper

DOMTAR

Domtar EarthChoice Paper is a line of renewably-sourced paper products. It can be used for various office and business printing, and publication projects.



Domtar's EarthChoice products are FSC and Rainforest Alliance certified and may contain up to 100% post consumer recycled content. 40% of Domtar's total products are renewably certified.



Domtar encourages responsible use and recycling through partnerships with organizations. Domtar has diverted half of their solid waste, in part by sending it to energy recovery, and derives 3/4 of their energy from renewable sources. Domtar's Paper Trail website shows the impact of your order including transportation.



Domtar uses ECF, PCF and TCF bleaching processes which reduce carcinogenic chlorinated compounds in wastewater. Domtar encourages employees to voice safety concerns, and has a very low rate of work injury.



Domtar partners with a variety of organizations that supply books and school supplies to children, and that encourage a love of reading. Domtar donates to United Way, Centraide, and the World Wildlife Fund. Domtar's website provides numerous educational materials regarding sustainability.



Mohawk Color Copy

MOHAWK FINE PAPERS INC.

Mohawk's Color Copy is an office paper that comes in a variety of weights, levels of brightness, and PCR content percentages.



Mohawk Color Copy papers are made from up to 100% PCR fiber.



100% of the emissions from electricity used by Mohawk Fine papers is offset with certified windpower certifications. Mohawk structure their environmental program around principles developed by the Coalition for Environmentally Responsible Economies (CERES) and use environmental performance standards developed by the ISO.



Mohawk's finished paper products are not known to cause health problems. Color Copy's post-consumer recycled content is not processed with any chlorine compounds (PCF). Virgin material is processed with chlorine dioxide instead of elemental chlorine (ECF).



Mohawk sponsors and/or participates in organizations including AIGA, US EPA Climate Leaders, FSC North America Economic Council, Design Ignites Change and charity: water. Mohawk employees volunteer time and money to local charity events.



800.843.6455

<http://www.mohawkpaper.com>

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Mohawk Via

MOHAWK FINE PAPERS INC.

Mohawk Via features a variety of popular textures, colors, and highly printable white shades. It is the best-selling uncoated paper in America and is ideal paper for communication projects that need to be creative and distinctive while meeting a tight budget.



Mohawk sources FSC-certified fiber whenever possible, and will not accept fiber harvested from high conservation-value old growth forests. The company requires documentation demonstrating sound environmental practices and responsible forestry management. VIA can contain 30-100% PCR content.



State-of-the-art steam plants have been installed to greatly reduce the amount of air pollutants. Air emissions have been capped at a level that will remain set regardless of production increases. VIA is bleached with an elemental chlorine-free process, reducing the carcinogenic materials in the factory's discharged waste.



Mohawk's finished paper products are not known to cause health problems. Mohawk VIA's post-consumer recycled content is not processed with any chlorine compounds (PCF). Virgin material is processed with chlorine dioxide instead of elemental chlorine (ECF).



Mohawk is a member of Two Sides. Mohawk sponsors and/or participates in organizations including AIGA, US EPA Climate Leaders, FSC North America Economic Council, and Design Ignites Change. Mohawk employees volunteer time and money to local charity events.



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Tecta

PREMIUM BOARD FINLAND OY

Tecta is a water-based, mono-material paperboard made from renewable wood fiber base. It is a sustainable grease/water-resistant solution for food packaging. Used in conjunction with compostable film it offers an attractive alternative to plastic laminated carton materials.



Tecta is made from PEFC and FSC certified renewable and local spruce fiber. Tecta can easily be recycled or composted without separate sorting of plastic components.



Premium Board uses hydropower and bioenergy to power its plant. Premium Board minimizes waste and uses full truck deliveries to increase efficiency. Tecta is fully recyclable, and can be composted or burned for energy recovery.



Tecta is bleached with an elemental chlorine-free process, reducing the carcinogenic materials in the factory's effluent.



Premium Board's power plant provides heat for the town of Juankoski.



Ecolmaging

DUGGAL

Duggal offers environmentally-friendly print solutions for standard and large format applications. Their print technology minimizes waste in ink and energy, facilitates recycling, and is part of a closed loop system. Duggal is based in Brooklyn, NY.



Duggal provides a variety of printing substrates that contain recycled content and/or FSI certified paper components. In addition, Duggal reuses shipping containers. Duggal incorporates 80-90% of their manufacturing waste back into production.



Duggal's UV and water-based inks sit on the surface of the material, enabling recycling without harsh ink-stripping processes. Duggal's inks are low to no VOC-emitting. Duggal reclaims old print materials through the company's recycling partners. Their production facilities use energy efficient lighting and heating.



Ecolmaging's UV and aqueous inks emit no VOCs in production. The latex inks emit low amounts of VOCs. The VOCs that are emitted are incinerated through thermal oxidation. Duggal expresses their commitment to Environment Health and Safety and OSHA standards.



Duggal is a minority-owned business and equal opportunity employer. Duggal supports many organizations, including Habitat for Humanity and the Holocaust Museum.



Opus

SAPPI

Sappi's high quality, environmental sheet, Opus, is the leading premium paper with the least variability within and across runs. 10% PCRFF (post-consumer recycled fiber) is used in all Opus sheets products.



Raw materials come from S. Africa and N. America. Mills are located globally. Sappi's recycled fiber content has increased by 8.5% since 2007. Packaging for their products can be reused or recycled.



Sappi mills use 48.6% renewable energy. All electricity is Green-e® certified renewable energy. Manufacturing wastewater is recycled or treated. By-products of production are used as fertilizer or cat litter. Stumps are left after logging to stabilize CO2 emissions. Sappi is a certified SmartWay Transport partner. An LCA is available online.



There are no known toxins or carcinogens created in production or use. Information on VOC emission during manufacturing could not be found, however the products do not emit VOCs during use. CO2 emissions have decreased since 2005. N. American mills use elemental chlorine free bleach. An MSDS is available.



Sappi is an equal opportunity employer with 15,000 employees. Workers undergo safety training. In S. Africa, Sappi supports HIV-treatment for employees, research on plant diseases, and community based ecotourism. In N. America, sites have committees that support local initiatives. Sheets are made in the USA. Sappi's CSR is online.



ECOR

ECOR

ECOR is a lightweight, structural panel material made of 100% recycled content that can be formed and shaped into compound curves. The board is available flat, corrugated, curved, and in other constructions.



ECOR is made from a combination of water, fiber, heat, and pressure. It contains wheat straw, agri fiber, cardboard, office paper, newsprint, cow manure, hemp, jute, and cellulose fiber.



ECOR is 100% recycled and composed of recyclable content in single-panel form. It was created in collaboration with the US Department of Agriculture. ECOR's factory is designed for net zero energy use and water self-sufficiency.



ECOR is formaldehyde-free, non-toxic and does not off-gas.



ECOR does not provide information regarding social equity.



Combat Paper

COMBAT PAPER PROJECT

Combat Paper is a project based in San Francisco, CA, which provides a space and resources for veterans to use their uniforms worn in service to create paper. Combat Paper has been used for art projects and portfolios can be purchased.



The military uniforms are cut up, beaten into a pulp, and formed into sheets of paper.



The materials in use are being recycled. Combat Paper conducts workshops around the country, often times with veterans who no longer have any uniform items remaining from their military service, so they take donations for materials.



Using the process of papermaking, the veterans reclaim their uniforms as art and express their experiences with the military. Combat Paper is an outlet for veterans who have been affected by the disasters of war.



Combat Paper offers papermaking workshops to veterans to use their uniforms worn in service to create works of art. It is made possible through the collaborative effort of artists, veterans, volunteers, universities, art collectors, cultural foundations, art spaces, hospitals and installations. They have demonstrations and exhibits open to the public as well.

Green Field Paper

GREEN FIELD PAPER COMPANY

Green Field Paper Company makes paper from a variety of non-lumber sources. The paper is either handmade, seed-embedded or machine made, hemp. Green Field greeting cards, notebooks, and office stationery are also available.



Green Field's hemp papers are 75% hemp and 25% post-consumer recycled content. Grown-a-Note and specialty papers are 100% post-consumer recycled content. Finished products (i.e. greeting cards, wrapping paper) are printed on with soy ink.



All of their paper is made without lumber. The company's energy use is offset by wind-energy credits. They are also exploring other forms of sustainable energy, including solar and geothermal. Water used in manufacturing is recycled.



Green Field uses no chlorine, dyes, or other chemical additives in manufacturing.



Green Field Paper is produced by artisans in Los Angeles. The staff is listed on their website.



888.402.9979

<http://www.greenfieldpaper.com/>

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